



Module Movements at the Anacortes Refinery

In the first half of October 2017, Andeavor will be moving oversized modules from the Port of Anacortes to March Point. As part of our Clean Products Upgrade Project, the new modules will enable the refinery to further reduce the sulfur content of its transportation fuels and meet the new Federal Tier 3 standards to reduce emissions.

Timeline and Locations of Module Movements

The modules will be off-loaded at the Port and transported to a staging area between October 2 and 5, and then moved from the staging area to the refinery between October 5 and 15. We're working to minimize any potential disruptions, but would like to keep our community informed as we make these movements. Affected road sections noted below will be closed until modules are safely moved through, and then reopened for regular traffic.

Monday, October 2 through Thursday, October 5

Port of Anacortes to Staging Area at R Avenue & 9th Street

- Daylight hours (8 am to 5 pm)
- Daily module movements with multiple movements per day
- Parking will be restricted along R Avenue during these dates

Thursday, October 5 through Sunday, October 15

Staging Area to Highway 20 along R Avenue

- Early morning hours (midnight to 5 am); *anticipated between midnight and 1 am*
- Nightly module movements with one module movement per night
- This section of road will be closed to traffic during module movement

Highway 20 to March Point Road

- Early morning hours (midnight to 5 am); *anticipated between 1 am and 2:30 am*
- Nightly module movements with one module movement per night
- This section of road will be closed to traffic during module movement

March Point Road to N. Texas Road intersection

- Early morning hours (midnight to 5 am); *anticipated between 2 am and 3:30 am*
- Nightly module movements with one module movement per night
- This section of road will be closed to traffic during module movement

N. Texas Road intersection to N. Texas Refinery Gate (into refinery)

- Early morning hours (midnight to 5 am); *anticipated between 3:30 am and 4:30 am*
- Nightly module movements with one module movement per night
- This section of road will be closed to traffic during module movement

